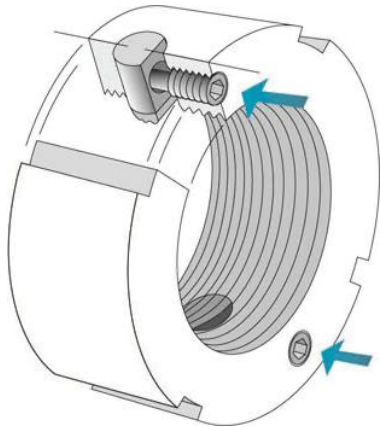


Correct assembly of **kuso relock** adjusting nuts of the types **MRA** and **MRA-A**



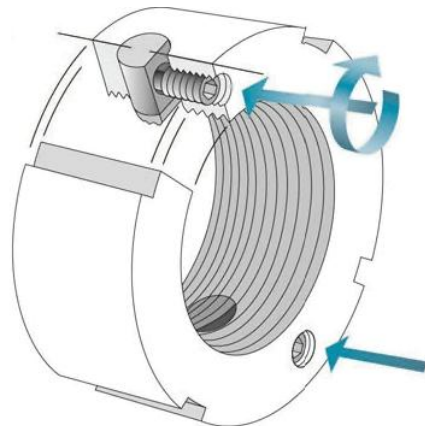
These instructions are meant to ensure that the gibs are correctly tightened by means of eccentric screws.

The adjusting nuts MRA and MRA-A are secured using a grub screw with an eccentrically turned clamping part diameter.

The procedure described is to be repeated for both gibs.

Firstly, both grub screws are to be screwed down as far as the stop.

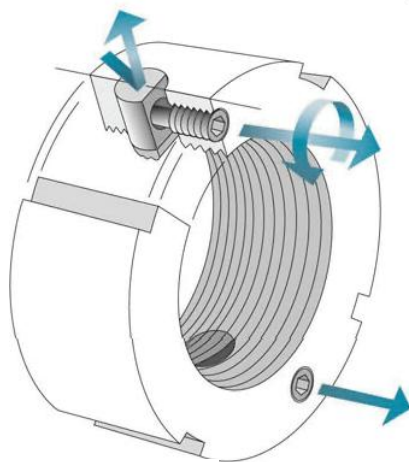
1.



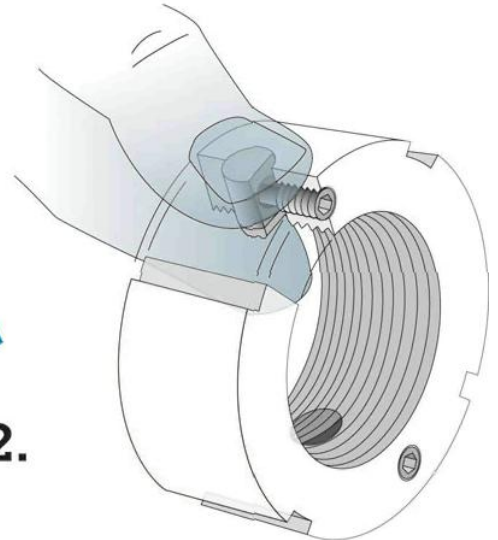
Then unscrew the grub screw by between 0.5 and max. 1.5 rotations.

Place your finger on the gib. The gib moves upwards past the lower end point. Stop at the upper end point.

0.5 to max. 1.5 rotations back



2.



You can now push the gibs outwards from the inside with your finger.

The adjusting nut is now in a position to be screwed onto the thread. Using a spanner, the adjusting nut is now tightened via the 4 grooves.

3.

adjust with appropriate torque

Finally, the grub screws are tightened with the requisite amount of torque.

Max. 0.5 rotations necessary. Otherwise remove adjusting nuts and repeat the procedure.

